

CLAIMS:

1. A SiC semiconductor device comprising:

a semiconductor substrate having a P-type silicon carbide region, a gate insulation

layer formed on the silicon carbide region,

an effective P-type gate electrode formed on the gate insulation layer, an N-type impurity region having an impurity concentration sufficient to form a buried channel region in a semiconductor layer on a lower surface of the gate insulation layer, and

source and drain regions comprised of N-type impurity regions formed adjacent to the gate insulation layer and gate electrode.

2. A device according to claim 1, wherein a ratio (L_{bc}/X_j) is not less than 0.2 and not more than 1.0, where the L_{bc} is a depth from an interface between the gate insulation layer and the silicon carbide region to the buried channel region, and the X_j is a depth from the interface between the gate insulation layer and the silicon carbide region to a junction of the source and drain regions.

3. A device according to claim 2, wherein the gate electrode is comprised of polycrystalline silicon in which boron or aluminum is diffused at a concentration within a range of from $1 \times 10^{16} \text{ cm}^{-3}$ to $1 \times 10^{21} \text{ cm}^{-3}$.

4. A device according to claim 2, wherein the gate electrode includes a silicide layer of a refractory metal.

5. A device according to claim 4, wherein the refractory metal is tungsten, molybdenum or titanium.

6. A device according to claim 2, wherein the gate electrode is formed of aluminum or an alloy that contains aluminum.

7. A device according to claim 2, wherein the buried channel region contains a diffusion of nitrogen, phosphorus or arsenic at a maximum concentration that is from $5 \times 10^{15} \text{ cm}^{-3}$ to $1 \times 10^{18} \text{ cm}^{-3}$.

8. A device according to claim 2, wherein between the buried channel region and the source and drain regions there is a region having an impurity concentration that is not lower than a maximum impurity concentration of the impurity region used to form the buried channel region and not higher than an impurity concentration of the source or drain regions.

9. A device according to claim 7, wherein between the buried channel region and the source and drain regions there is a region having an impurity concentration that is not lower than a maximum impurity concentration of the impurity region used to form the buried channel region and not higher than an impurity concentration of the source or drain regions.

10. A device according to claim 8, wherein between the buried channel region and the source and drain regions there is a diffusion layer of nitrogen, phosphorus or arsenic at a maximum concentration that is from $5 \times 10^{16} \text{ cm}^{-3}$ to $1 \times 10^{19} \text{ cm}^{-3}$.

11. A device according to claim 9, wherein between the buried channel region and the source and drain regions there is a diffusion layer of nitrogen, phosphorus or arsenic at a maximum concentration that is from $5 \times 10^{16} \text{ cm}^{-3}$ to $1 \times 10^{19} \text{ cm}^{-3}$.

12. A device according to claim 7, wherein there is a P-type impurity diffusion region having an impurity concentration that is higher than an impurity concentration of the semiconductor substrate, said P-type impurity diffusion region being located adjacently under the buried channel region.

13. A device according to claim 10, wherein there is a P-type impurity diffusion region having an impurity concentration that is higher than an impurity concentration of the semiconductor substrate, said P-type impurity diffusion region being located adjacently under the buried channel region.

14. A device according to claim 11, wherein there is a P-type impurity diffusion region having an impurity concentration that is higher than an impurity concentration of the semiconductor substrate, said P-type impurity diffusion region being located adjacently under the buried channel formation region.

15. A device according to claim 13, wherein there is a high-concentration P-type impurity diffusion region located adjacently under the buried channel region that includes an aluminum or boron diffusion layer having a maximum impurity concentration of $1 \times 10^{17} \text{ cm}^{-3}$ to $1 \times 10^{19} \text{ cm}^{-3}$.

16. A device according to claim 14, wherein there is a high-concentration P-type impurity diffusion region located adjacently under the buried channel region that includes an aluminum or boron diffusion layer having a maximum impurity concentration of $1 \times 10^{17} \text{ cm}^{-3}$ to $1 \times 10^{19} \text{ cm}^{-3}$.

17. A device according to claim 1, wherein the device is formed on a (11-20) surface or a (000-1) surface of a hexagonal or rhombohedral system or a (110) surface of a cubic system silicon carbide crystal.

18. A device according to claim 2, wherein the device is formed on a (11-20) surface or a (000-1) surface of a hexagonal or rhombohedral system or a (110) surface of a cubic system silicon carbide crystal.

19. A device according to claim 7, wherein the device is formed on a (11-20) surface or a (000-1) surface of a hexagonal or rhombohedral system or a (110) surface of a cubic system silicon carbide crystal.

20. A device according to claim 8, wherein the device is formed on a (11-20) surface or a (000-1) surface of a hexagonal or rhombohedral system or a (110) surface of a cubic system silicon carbide crystal.

21. A device according to claim 9, wherein the device is formed on a (11-20) surface or a (000-1) surface of a hexagonal or rhombohedral system or a (110) surface of a cubic system silicon carbide crystal.

22. A device according to claim 12, wherein the device is formed on a (11-20) surface or a (000-1) surface of a hexagonal or rhombohedral system or a (110) surface of a cubic system silicon carbide crystal.

23. A device according to claim 16, wherein the device is formed on a (11-20) surface or a (000-1) surface of a hexagonal or rhombohedral system or a (110) surface of a cubic system silicon carbide crystal.

24. A device according to claim 2, having a lateral resurf or lateral DMOS type MOSFET structure.

25. A device according to claim 6, having a lateral resurf or lateral DMOS type MOSFET structure.

26. A device according to claim 7, having a lateral resurf or lateral DMOS type MOSFET structure.

27. A device according to claim 8, having a lateral resurf or lateral DMOS type MOSFET structure.

28. A device according to claim 9, having a lateral resurf or lateral DMOS type MOSFET structure.

29. A device according to claim 12, having a lateral resurf or lateral DMOS type MOSFET structure.

30. A device according to claim 15, having a lateral resurf or lateral DMOS type MOSFET structure.

31. A device according to claim 16, having a lateral resurf or lateral DMOS type MOSFET structure.

5 32. A device according to claim 18, having a lateral resurf or lateral DMOS type MOSFET structure.

33. A device according to claim 8, having a DMOS type MOSFET structure.

10 34. A device according to claim 9, having a DMOS type MOSFET structure.

35. A device according to claim 12, having a DMOS type MOSFET structure.

36. A device according to claim 13, having a DMOS type MOSFET structure.

37. A device according to claim 14, having a DMOS type MOSFET structure.

38. A device according to claim 18, having a DMOS type MOSFET structure.

20 39. A device according to claim 8, wherein the gate electrode is formed of aluminum or an alloy that contains aluminum.

40. A device according to claim 9, wherein the gate electrode is formed of aluminum or an alloy that contains aluminum.

25 41. A device according to claim 12, wherein the gate electrode is formed of aluminum or an alloy that contains aluminum.

30 42. A device according to claim 15, wherein the gate electrode is formed of aluminum or an alloy that contains aluminum.